

2018 MONTEREY COUNTY PINOT NOIR



A renowned wine writer said the best wines must exhibit four virtues: a distinctive style and quality unlike any other; a unique expression of origin (terroir); an intense but not overpowering flavor; and satisfying to the palate and intellect- in other words, be a wine worth talking about! Our winemaking team has passionately crafted this debut vintage with these virtues in mind.

The 2018 growing season was truly an exceptional year for ripening grapes. Winter started out with very little rainfall, which made growers worry that it may be another year of drought. When March arrived, however, it brought along the much-needed rainfall that helped fill the root zone, water table and some reservoirs. The vines came out of winter dormancy and began the season with ample water and abundant sunshine.

> AROMAS: Dark cherry and toasted oak with subtle strawberry and herbaceous notes of rosemary.

FLAVORS: Earthy notes of dried herbs, plums and dried red fruits. Bright acidity focuses the fruit and helps create a long and generous finish.

- **APPELLATION:** Monterey County
 - AGING: 6 months on oak
 - BLEND: 100% Pinot Noir
 - TA / PH: 0.58 (g/100mL)/ 3.8
 - Alcohol: 14.5%
 - **RS**: 0.37 (g/100mL)

Bottle Dimensions:	Case Dimensions:	Pallet Configuration:	UPC	SCC
Height 11.61"	35.8 pounds	40" x 48"		
Width 3.4"	Length 14.5"	56 Cases Per Pallet		
	Width 11.25"	14 Cases Per Layer	0 87712 30107 6	(01)00087712371079
	Height 12.0"	4 Layers Per Pallet		

1680 Silverado Trail S. | St. Helena, CA | 94574 | 707.968.3200 | fourvirtueswine.com